

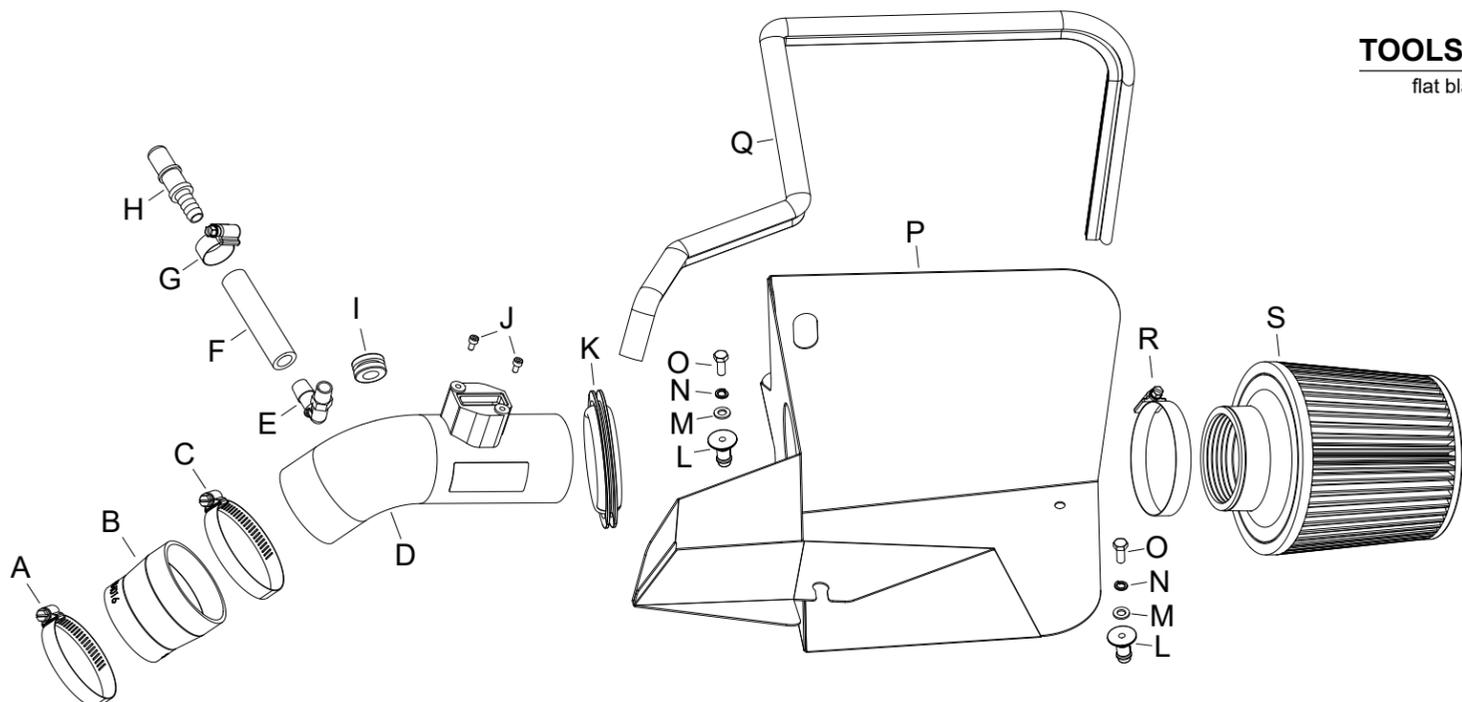


INSTALLATION INSTRUCTIONS

21-842C (Gun Metal Gray Finish)
FORD
2012-18 Focus
L4-2.0L

NOT LEGAL FOR SALE OR USE ON ANY POLLUTION CONTROLLED MOTOR VEHICLE IN CALIFORNIA OR STATES ADOPTING CALIFORNIA EMISSION PROCEDURES.

See aemintakes.com for CARB status on each part for a specific vehicle



TOOLS NEEDED:

flat blade screwdriver
 7mm
 8mm
 5/16" socket
 ratchet
 T20 torx driver
 3mm allen

PARTS LIST:

Description	Qty.	Part #	Description	Qty.	Part #	Description	Qty.	Part #
A HOSE CLAMP #40	1	08554	G HOSE CLAMP #8 MINI	1	08410	M WASHER; 6MM FLAT, SS	2	08269
B HOSE; 2.75" TO 2.5"ID X 2.5"L	1	084016	H FITTING; VENT 1/2" BARB	1	82629	N WASHER, M6 SPLIT LOCK ZINC	2	1-3025
C HOSE CLAMP #44 STAINLESS	1	08560	I GROMMET; 1"OD, 1/2"ID, 1/2"	1	08064	O BOLT; 6MM-1.00 X 16MM, SS	2	07812
D TUBE; 2.75"OD X 8.5"	1	2-1612C	J BOLT; M4 - 0.07 8MM, A/H CAP	2	07733	P HEAT SHIELD; PS,	1	20-8621
E VENT; 90DEG, 1/2"HOSE, 1/4"	1	08110FK	K EDGE TRIM; 3/4"BULB; 15"L	1	102474	Q EDGE TRIM; 3/4" BULB, 30"L	1	102489
F HOSE; 1/2" ID X 3-1/2" L	1	087028	L MOUNT, PLASTIC AIRBOX	2	8-186-1	R 1/2" BNDHOSE CLAMP, 2.56"	1	9448
						S AIR FILTER; 2.75" X 5"	1	21-202DK

If you need any assistance please call 1-800-858-3333 to speak with a representative in our Customer Service Center before returning the product.

Read and understand these instructions BEFORE attempting to install this product. Failure to follow installation instructions and not using the provided hardware may damage the intake tube, throttle body and engine.

TO START:

1. Turn off the ignition and disconnect the negative battery cable.
NOTE: Disconnecting the negative battery cable erases pre-programmed electronic memories. Write down all memory settings before disconnecting the negative battery cable. Some radios will require an anti-theft code to be entered after the battery is reconnected. The anti-theft code is typically supplied with your owner's manual. In the event your vehicles anti-theft code cannot be recovered, contact an authorized dealership to obtain your vehicles anti-theft code.



2. Disconnect MAF sensor, vent line, and crank case line from stock intake tube.



3. Release rubber strap for intake duct.



4. Loosen hose clamp on the throttle body.



5. Pull up on intake system to release from push grommets to remove intake from vehicle.
NOTE: AEM recommends that customers do not discard factory air intake.



6. Pull on rubber intake duct to remove from vehicle.



9. Remove the MAF sensor from the factory housing and install the sensor into the AEM® intake tube.



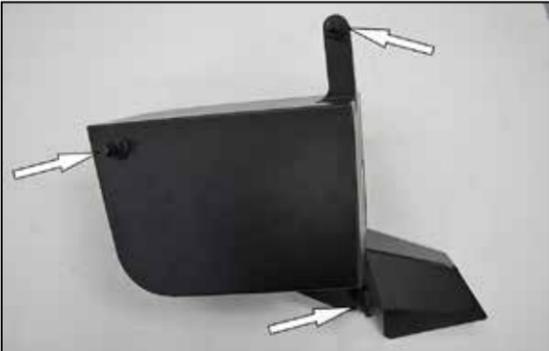
10. Install rubber grommet into AEM® intake tube.



11. Install AEM® Dry Flow filter onto AEM® intake tube.



12. Remove factory push in mount from stock air box.



13. Install factory push in mount and the 2 AEM® air box mount to heat shield.



14. Install edge trim onto heat shield as shown.
NOTE: Some trimming may be necessary.



16. Install AEM® intake tube onto heat shield, then install NPT fitting and assemble the hose and quick connect fitting as shown.

NOTE: Plastic NPT fittings are easy to cross thread. Install the vent fitting "hand" tight, then turn it two complete turns with a wrench.



15. Move vent line fitting from stock intake tube.



15. Install the factory vent fitting into the grommet as shown.



17. Install AEM® coupler on the throttle body as shown.



18. Install the AEM® intake system in the vehicle.



19. Install the supplied quick connect fitting onto NPT fitting, then reconnect crank case and vent line hose to the AEM® intake tube.



20. Route the MAF sensor wire harness through the heat shield cut out, then reconnect MAF sensor.

Reassemble Vehicle

Position the inlet pipes for the best fitment. Be sure that the pipes or any other components do not contact any part of the vehicle. Tighten the rubber mount, all bolts, and hose clamps. Check for proper hood clearance. Re-adjust pipes if necessary and re-tighten them. Inspect the engine bay for any loose tools and check that all fasteners that were moved or removed are properly tightened. Reconnect negative battery terminal and start engine. Let the vehicle idle for 3 minutes. Perform a final inspection before driving the vehicle.

Service and Maintenance

AEM Induction Systems requires cleaning the intake system's air filter element every 100,000 miles. When used in dusty or off-road environments, our filters will require cleaning more often. We recommend that you visually inspect your filter once every 25,000 miles to determine if the screen is still visible. When the screen is no longer visible some place on the filter element, it is time to clean it. To clean, purchase our Synthetic air filter cleaner, part number 99-0624 and follow the easy instructions. Use window cleaner to clean your powder coated AEM® intake tube.

NOTE: DO NOT USE aluminum polish on powder coated AEM® intake tubes.

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AEM Air Intake System Warranty Policy

AEM® warrants that its intake systems will last for the life of your vehicle. AEM will not honor this warranty due to mechanical damage (i.e. improper installation or fitment), damage from misuse, accidents or flying debris. AEM will not warrant its powder coating if the finish has been cleaned with a hydrocarbon-based solvent. The powder coating should only be cleaned with a mild soap and water solution. Proof of purchase of both the vehicle and AEM intake system is required for redemption of a warranty claim.

This warranty is limited to the repair or replacement of the AEM part. In no event shall this warranty exceed the original purchase price of the AEM part nor shall AEM be responsible for special, incidental or consequential damages or cost incurred due to the failure of this product. Warranty claims to AEM must be transportation prepaid and accompanied with dated proof of purchase. This warranty applies only to the original purchaser of product and is nontransferable. Improper use or installation, use for racing, accident, abuse, unauthorized repairs or alterations voids this warranty. AEM disclaims any liability for consequential damages due to breach of any written or implied warranty on all products manufactured by AEM. Warranty returns will only be accepted by AEM when accompanied by a valid Return Merchandise Authorization (RMA) number. Credit for defective products will be issued pending inspection. Product must be received by AEM within 30 days of the date RMA is issued.

If you have a warranty issue, please call (800) 992-3000 and our customer service department will assist you. A proof of purchase is required for all AEM warranty claims.