



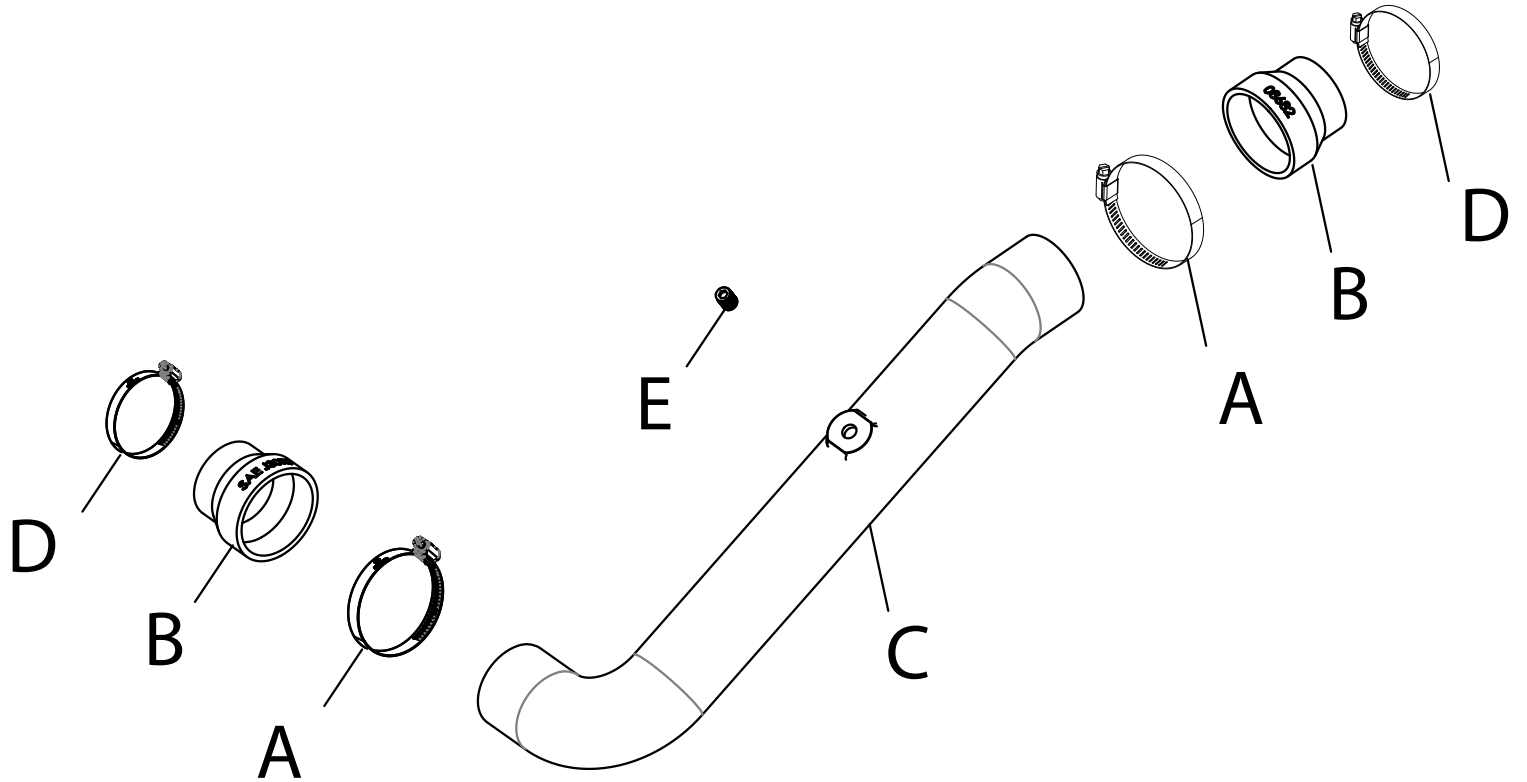
NOT LEGAL FOR SALE OR USE ON ANY POLLUTION CONTROLLED MOTOR VEHICLE IN CALIFORNIA OR STATES ADOPTING CALIFORNIA EMISSION PROCEDURES.  
See knfilters.com for CARB status on each part for a specific vehicle

## INSTALLATION INSTRUCTIONS

**77-1018TWR**  
**TOYOTA**  
**2023-24 GR COROLLA**  
**L3-1.6L TURBO**

### TOOLS NEEDED:

1/4" Ratchet  
12mm socket  
10mm socket  
8mm socket  
extension



### PARTS LIST:

Description	Qty.	Part #	Description	Qty.	Part #	Description	Qty.	Part #
A HOSE CLAMP; #36	2	08530	C CHARGE TUBE	1	25922WR	E PLUG; STAINLESS 1/8" NPT	1	1-1014
B HOSE; STEP 1.75" X 2.25"	2	08682	D HOSE CLAMP; #32	2	08507			

If you need any assistance please call 1-800-858-3333 to speak with a representative in our Customer Service Center before returning the product.

**NOTE: FAILURE TO FOLLOW INSTALLATION INSTRUCTIONS AND NOT USING THE PROVIDED HARDWARE MAY DAMAGE THE INTAKE TUBE, THROTTLE BODY AND ENGINE.**

### TO START:

1. Turn off the ignition and disconnect the negative battery cable.  
**NOTE: Disconnecting the negative battery cable erases pre-programmed electronic memories. Write down all memory settings before disconnecting the negative battery cable. Some radios will require an anti-theft code to be entered after the battery is reconnected. The anti-theft code is typically supplied with your owner's manual. In the event your vehicles anti-theft code cannot be recovered, contact an authorized dealership to obtain your vehicles anti-theft code.**



2. K&N intake system 69-8625TWR installed. Loosen the clamp on air box and lift up and remove the air box assembly. This will allow access to the charge tube.



3. Loosen the hose clamp that secures the charge tube to the intercooler.



4. Loosen the hose clamp that secures the charge tube to the throttle body.



5. Remove the bolt that secures the charge tube to the transmission housing.



6. Separate the charge tube from the intercooler and throttle body and remove it from the vehicle.



7. Install the provided step coupler onto the intercooler and secure with the provided hose clamp.



8. Install the provided NPT plug into the accessory port in the K&N charge tube.



9. Install the provided step coupler onto the K&N charge tube and secure with the provided hose clamp.



10. Feed the K&N charge tube down to the intercooler as shown.



11. Position the charge tube and connect to the coupler on the intercooler and then connect to the throttle body, adjust for best fit and then secure with the hose clamps.



12. Apply the K&N decal to the K&N charge tube.



13. Reinstall the intake system. K&N intake system 69-8625TWR installed with Charge tube.

14. Reconnect the vehicle's negative battery cable. Double check to make sure everything is tight and properly positioned before starting the vehicle.

15. It will be necessary for all K&N® high flow intake systems to be checked periodically for realignment, clearance and tightening of all connections. Failure to follow the above instructions or proper maintenance may void warranty.

#### ROAD TESTING:

1. Start the engine with the transmission in neutral or park, and the parking brake engaged. Listen for air leaks or odd noises. For air leaks secure hoses and connections. For odd noises, find cause and repair before proceeding. This kit will function identically to the factory system except for being louder and much more responsive.

2. Test drive the vehicle. Listen for odd noises or rattles and fix as necessary.

3. If road test is fine, you can now enjoy the added power and performance from your kit.

4. K&N Engineering, Inc., requires cleaning the intake system's air filter element every 100,000 miles. When used in dusty or off-road environments, our filters will require cleaning more often. We recommend that you visually inspect your filter once every 25,000 miles to determine if the screen is still visible. When the screen is no longer visible some place on the filter element, it is time to clean it. To clean and re-oil, purchase our filter Recharger® service kit, part number 99-5050 or 99-5000 and follow the easy instructions.

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