

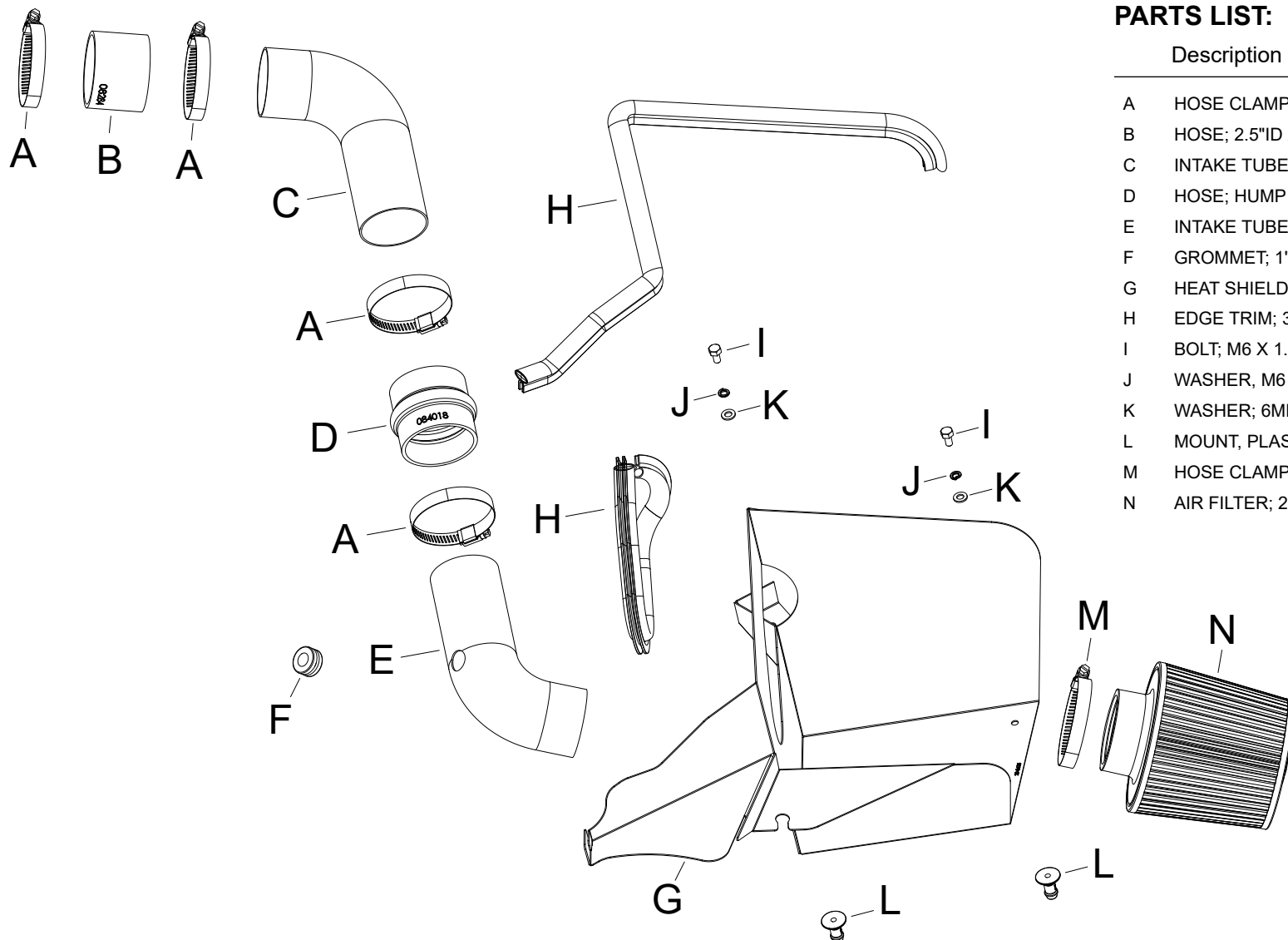


INSTALLATION INSTRUCTIONS

21-850C (Gun Metal Gray Finish)
FORD
2015-18 Focus
L3-1.0L

NOT LEGAL FOR SALE OR USE ON ANY POLLUTION CONTROLLED MOTOR VEHICLE IN CALIFORNIA OR STATES ADOPTING CALIFORNIA EMISSION PROCEDURES.

See aemintakes.com for CARB status on each part for a specific vehicle



PARTS LIST:

Description	Qty.	Part #
A HOSE CLAMP; #40	4	08554
B HOSE; 2.5"ID X 2"L REIN	1	08284
C INTAKE TUBE	1	2-1621
D HOSE; HUMP 2.5"ID X 2.5"L	1	084018
E INTAKE TUBE	1	2-1622
F GROMMET; 1"OD, 1/2"ID, 1/2"	1	08064
G HEAT SHIELD	1	20-8635
H EDGE TRIM; 3/4" BULB, TOP	1	102481
I BOLT; M6 X 1.00 X 12MM, SS	2	07727
J WASHER, M6 SPLIT LOCK ZINC	2	1-3025
K WASHER; 6MM FLAT, SS	2	08269
L MOUNT, PLASTIC AIRBOX	2	8-186-1
M HOSE CLAMP; 2.31"-3.25"	1	9444
N AIR FILTER; 2-1/2" FLG, 5-1/2"	1	21-2011DK

TOOLS NEEDED:

ratchet
 extension
 10mm socket
 4mm allen
 8mm allen

If you need any assistance please call 1-800-858-3333 to speak with a representative in our Customer Service Center before returning the product.

Read and understand these instructions **BEFORE** attempting to install this product. Failure to follow installation instructions and not using the provided hardware may damage the intake tube, throttle body and engine.

TO START:

1. Turn off the ignition and disconnect the negative battery cable.
NOTE: Disconnecting the negative battery cable erases pre-programmed electronic memories. Write down all memory settings before disconnecting the negative battery cable. Some radios will require an anti-theft code to be entered after the battery is reconnected. The anti-theft code is typically supplied with your owner's manual. In the event your vehicles anti-theft code cannot be recovered, contact an authorized dealership to obtain your vehicles anti-theft code.



2. Disconnect the inlet air temperature sensor electrical connection. Then loosen the hose clamp that secures intake filter tube to the intake tube.



3. Unlatch the fresh air intake flex boot.



4. Loosen the clamp that secures the upper intake tube to the turbo inlet pipe and then remove the upper intake tube.



5. Pull the air filter housing straight up and remove it from the vehicle.

NOTE: AEM recommends that customers do not discard factory air intake.



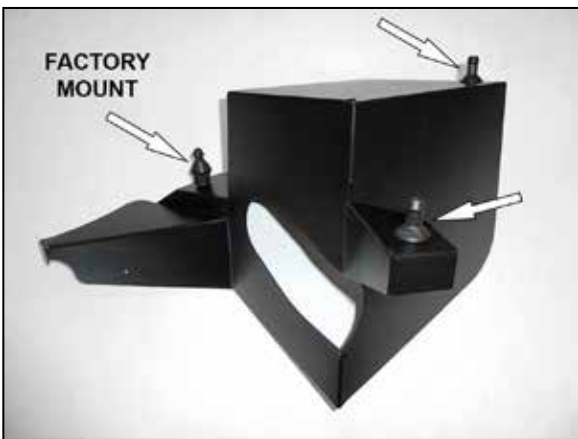
6. Lift the small locking tab and rotate the Inlet temperature sensor counter clockwise and remove the sensor. Remove the O-ring from the sensor.



7. Install the inlet temperature sensor onto the AEM® intake tube using the provided grommet.



8. Remove the factory air filter housing mount from the factory air filter housing.



9. Install the factory air filter housing mount and the two mounting studs provided as shown.



10. Cut the provided edge trim into two sections, one section is 32" long and one section is 17" long.



11. Install the edge trim onto the heat shield as shown.



12. Remove the fresh air intake duct from the core support.



13. Install the heat shield into the factory air filter housing mounts.

NOTE: It may be necessary to unhook the hood release cable from the latch.



14. Install the provided hose coupler onto the turbo inlet pipe.



15. Install the two AEM® intake tubes and hump hose coupler into the coupler at the turbo inlet and through the heat shield as shown, do not completely secure at this time.



16. Install the AEM® air filter onto the intake tube and secure with the provided hose clamp. Reconnect the inlet air temperature sensor electrical connection and then adjust the tube and filter for best fit then secure with the provided hose clamps.



Reassemble Vehicle

Position the inlet pipes for the best fitment. Be sure that the pipes or any other components do not contact any part of the vehicle. Tighten the rubber mount, all bolts, and hose clamps. Check for proper hood clearance. Re-adjust pipes if necessary and re-tighten them. Inspect the engine bay for any loose tools and check that all fasteners that were moved or removed are properly tightened. Reconnect negative battery terminal and start engine. Let the vehicle idle for 3 minutes. Perform a final inspection before driving the vehicle.

Service and Maintenance

AEM Induction Systems requires cleaning the intake system's air filter element every 100,000 miles. When used in dusty or off-road environments, our filters will require cleaning more often. We recommend that you visually inspect your filter once every 25,000 miles to determine if the screen is still visible. When the screen is no longer visible some place on the filter element, it is time to clean it. To clean, purchase our Synthetic air filter cleaner, part number 99-0624 and follow the easy instructions. Use window cleaner to clean your powder coated AEM® intake tube.

NOTE: DO NOT USE aluminum polish on powder coated AEM® intake tubes.

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AEM Air Intake System Warranty Policy

AEM® warrants that its intake systems will last for the life of your vehicle. AEM will not honor this warranty due to mechanical damage (i.e. improper installation or fitment), damage from misuse, accidents or flying debris. AEM will not warrant its powder coating if the finish has been cleaned with a hydrocarbon-based solvent. The powder coating should only be cleaned with a mild soap and water solution. Proof of purchase of both the vehicle and AEM intake system is required for redemption of a warranty claim.

This warranty is limited to the repair or replacement of the AEM part. In no event shall this warranty exceed the original purchase price of the AEM part nor shall AEM be responsible for special, incidental or consequential damages or cost incurred due to the failure of this product. Warranty claims to AEM must be transportation prepaid and accompanied with dated proof of purchase. This warranty applies only to the original purchaser of product and is nontransferable. Improper use or installation, use for racing, accident, abuse, unauthorized repairs or alterations voids this warranty. AEM disclaims any liability for consequential damages due to breach of any written or implied warranty on all products manufactured by AEM. Warranty returns will only be accepted by AEM when accompanied by a valid Return Merchandise Authorization (RMA) number. Credit for defective products will be issued pending inspection. Product must be received by AEM within 30 days of the date RMA is issued.

If you have a warranty issue, please call (800) 992-3000 and our customer service department will assist you. A proof of purchase is required for all AEM warranty claims.