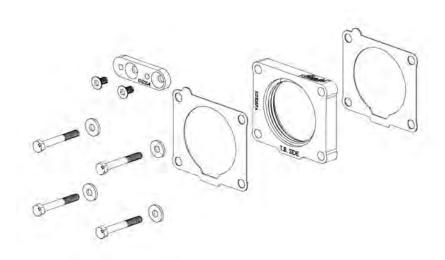


## # 520-505 INSTALLATION INSTRUCTIONS 99-04 Nissan Xterra/Frontier 3.3L

Thank you for purchasing the Airaid Throttle Body Spacer. Please read the instruction manual carefully before proceeding with the installation. Your Airaid Throttle Body Spacer was carefully inspected and packaged. Check that no parts are missing, or were damaged during shipping. If you need any assistance please call 1-800-858-3333 to speak with a representative in our Customer Service Center before returning the product.

Thank you for selecting AIRAID.



THROTTLE BODY SPACERS FOR VEHICLES LISTED ARE 50 STATE LEGAL. SEE AIRAID.COM FOR CARB STATUS ON EACH PART FOR A SPECFIC VEHICLE.

Parts List	
Aluminum Plate	(1)
Gasket	(1) (2)
Hardware	
ım Bolts	(4)
/ashers	(4)
te	(1)
nm Flat Head Screws	(2)
	Aluminum Plate Gasket Hardware Im Bolts Jashers

Also available for your 00-04 Nissan Xterra/ Frontier, the Airaid Intake System p/n 520-130. Please call for details!

## **Tools List**

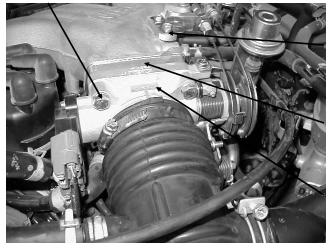
13mm Socket 13mm Box Wrench 3mm Hex Key Standard Screwdriver

## Installation Instructions. Read Me!

- 1. DISCONNECT NEGATIVE (-) BATTERY CABLE.
- 2. Remove throttle body air intake assembly.
- 3. Remove (4) bolts from the throttle body. (Ref. "C")
- 4. Remove gasket and clean surfaces.
- 5. Remove bolts from the throttle linkage bracket and save.
- 6. Install power plate with (2) gaskets. (Ref. "A" & "B")
  - **A.** Install one gasket between the throttle body and spacer.
  - **B.** Install second gasket between the spacer and manifold.
- 7. Replace (4) bolts and washers (Ref. "C") using Step 3 as an example.
- 8. Install throttle linkage plate using (2) 6mm flat head screws. (Ref. "D")
- 9. Reinstall the throttle linkage bracket using saved bolts. Refer to Step 5.
- 10. <u>Inspect & Test the throttle linkage for full open & closed travel before driving. Some cruise or kickdown</u> cables may require adjustment. Please refer to your vehicles service manual for proper adjusting.
- 11. Reinstall the throttle body air intake assembly using **Step 2** as an example.
- 12. Reconnect battery cable. Enjoy!

## The sound of power...The "whistle" means its working!

**Ref. "C"-** (4) 8mm x 50mm Bolts (4) 8mm Flat Washers



Ref. "D"- (1) Linkage Plate

(2) 6mm x 12mm Flat Head Screws

**Ref.** "A"- (1) Spacer

(2) Gaskets

Ref. "B"- Throttle Body

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