

## **Intake Installation Instructions**

P/N 9013 (red filter) - P/N 9013B (blue filter)
P/N 9013K (black filter)

Year/Make/Model/Engine 2012-2014 Toyota Tacoma 4.0L

INTAKE SYSTEMS FOR VEHICLES LISTED ARE 50 STATE LEGAL. SEE SPECTREPERFORMANCE.COM FOR CARB STATUS ON EACH PART FOR A SPECIFIC VEHICLE.



## **Parts List**

- 1- Air box Cover
- 1- Gasket support
- 1- Filter
- 1- Heat shield
- 1-4" 30° coupler
- 1- Filter funnel
- 1- Rubber seal
- 2- Hex bolts, M6x25
- 1- Hex bolt, M6x16
- 2- Hex bolts, M8x16 2- Split Washers, M6
- 4- Fender washers
- 2- Washers, M8
- 1- Lock Nut, M6
- 2-4" Hose clamps
- 1- C Bracket, Short Arm
- 1- C Bracket, Long Arm
- 1- C.A.R.B sticker

## **Tools Required:**

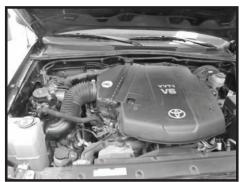
- 5/16" or 8mm nut driver
- Ratchet
- 10mm socket
- 12mm socket
- 13mm socket
- Socket extension
- 10mm wrench
- Pliers

For filter reorders ask at the special order counter of your local parts store or call:

1-909-673-9800

ask for: P/N HPR9892 (red filter)

P/N HPR9892B (blue filter) P/N HPR9892K (black filter)



Step 1
Safety first! Before you begin the installation, make sure that the vehicle is in park (or neutral for a manual transmission) with the parking brake set. Disconnect the negative battery terminal and verify that all components that are listed are present. Note: This kit was designed and tested on a stock engine without any custom tuning done to the engine computer. Removing the battery cable may erase the programmed radio stations. The anti-theft code will need to be entered into some radios after the battery cable is connected. The anti-theft code can typically be found in the owner's manual or at your local dealership.



Step 2
Disconnect the electrical connector for the air pump.



Step 3
Remove the three screws that secures the air pump to the vehicle.
Lift the air pump out of the vehicle.



Step 4
Remove the air pump from the mounting bracket by pulling the rubber grommets back and sliding the pump out of the slots.



Step 5
Remove the two screws securing the resonator.



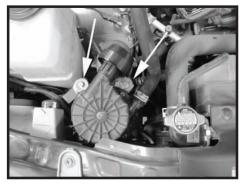
Step 6
Unclip the air box lid from the vehicle and remove the lid assembly from the vehicle.



Step 7
Remove the two screws that secures the power steering reservoir to the vehicle. The screw closest to the radiator core support will be reused in Step 8. The screw closest to the firewall will be reused in Step 16.



Step 8 Install the C brackets into the vehicle. The long arm bracket when installed will be fastened thru the inner fender with a fender washer on both side of the inner fender between the bracket and nut.



Step 9
Position the air pump in place and fasten it securely.



Step 10
Reposition the air pump hose so there are no kinks. This may require taking tension off the clamp and rotating the hose to desired location.



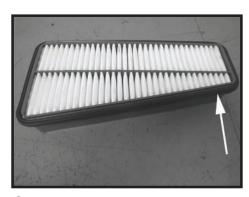
Step 11
Reconnect the air pump electrical connector. This may require you to unclip the factory wiring harness allowing enough wire length to reconnect the pump.



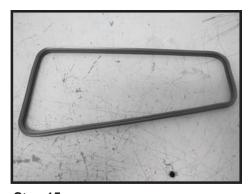
Step 12 Remove the bolt that secures the A/C line bracket.



Step 13
Reposition the A/C line bracket to line up with the hole on the power steering reservoir. Do not fasten it right now this will be done in a later step. You may need to loosen the nut on the rubber isolation mount allowing you to turn the bracket. If so make sure you tighten the nut back up after positioning.



Step 14 Remove the factory seal from the perimeter of the filter.



Step 15 Install the seal on the gasket support ring.



Step 16 Install the gasket inside the base of the air box. Then install the air box cover into the vehicle making sure to use the factory retaining clips to hold the cover in place.



Step 17 Install the rubber bulb seal.



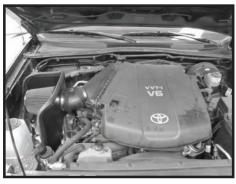
Step 18
Install the heat shield into the vehicle. Place the one tab between the power steering reservoir and the inner fender and use the screw removed in Step 7. Secure the heat shield in the two other locations with the provided hardware.



Step 19
Install the 30° coupler and place
the velocity stack adapter in the
heat shield making sure the funnel
and coupler is pushed completely
against the heat shield. Take note
of the orientation of the funnel, this
may be rotated slightly once the
filter is installed in the vehicle. Once
in the desired location fasten it
securely in place.



Step 20 Install the filter on the velocity stack adapter and fasten it securely. If required rotate the velocity adapter so the filter will fit without any fitment issues.



Step 21
Make sure that all clamps and hardware are fully tightened.
Reconnect the battery cable, start the vehicle and let it warm up. Shut off and inspect the installation once more for any loose clamps, wires, or hardware. Test drive & enjoy! Your installation is now complete. Periodically check all clamps and brackets.

## Step 22

The C.A.R.B. exemption sticker, (attached), must be visible under the hood, so the emissions inspector can see it when the vehicle is required to be tested for emissions. California requires testing every two years, other states may vary.

If you have any difficulties or questions regarding the installation of this intake system, contact the Spectre Performance Technical Department by email - Tech@spectreperformance.com or by phone 1-909-673-9800 Monday thru Friday 6:00am to 2:00pm PST.

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